MARCEGAGLIA
CARBON STEEL

Declaration of Performance

N° 0103/009 rel.2

Identification code of the product-type	Hot finished welded tube made of non-alloy structural steel S235JRH/1.0039 in accordance with EN10210:2006.
Identification of the construction product	In accordance with the information included in the identification label with barcode and/or bundle number and in the inspection certificate.
Intended use of the construction product	Cold formed welded structural hollow sections of circular, square, or rectangular shape formed cold, welded and with subsequent heat treatment.
Manufacturer (registered office)	**Marcegaglia Carbon Steel** Via Bresciani, 16 – 46040 Gazoldo degli Ippoliti (MN) – Italy
Production plant	**Casalmaggiore** s.s.420 Sabbionetana – 26041 Casalmaggiore (CR) - Italy
System of assessment and verification of constancy of performance of the construction product	**2+**
Name and identification number the notified body	RINA Service S.p.A. – Via Corsica, 12 – 16128 Genova - Italy **0474**

Notified factory production control certification body performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment ,and issued the certificate of conformity of the factory production control.

Declared performance

Essential Characteristic			Performance			Harmonised Technical specification
Tolerances on dimensions and shape	Round,square and rectangular section		In accordance with EN10210:2006			EN10210-1:2006
Durability (chemical composition)	**Nominal thickness (mm)**		**Values**			
	>	≤	-	max (%)		
	-	16		C: 0,17 Si: - Mn: 1,40	P: 0,040 S: 0,040 N: -	
Yield strength	**Nominal thickness (mm)**		**Values**			
	>	≤	min (MPa)	max (MPa)		
	-	16	235	-		
Tensile strength	**Nominal thickness (mm)**		**Values**			
	>	≤	min (MPa)	max (MPa)		
	-	3	360	510		
	3	16	360	510		
Elongation (a,b)	**Nominal thickness (mm)**		**Values**			
	>	≤	min (%)	max (%)		
	-	16	26	-		
Impact strength (c,d)	**Nominal thickness (mm)**		**Values**			
	>	≤	min (J)			
	-	16	27 at 20°C	-		
Weldability CEV	**Nominal thickness (mm)**		**Values**			
	>	≤		max (%)		
	-	16	-	0,37		

a. Longitudinal values. Transverse values are 2% lower.
b. For thicknesses < 3 mm, see 9.2.2 of EN10210-1:2006.
c. The impact properties are verified only when Option 1.3 is specified.
d. For impact properties for reduced section test pieces see 6.6.2.

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) n.305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of Marcegaglia Carbon Steel by:

Roberto Ing. Ferrari
Casalmaggiore Plant Manager
Casalmaggiore 02/11/2015

This declaration of performance is valid only in presence of the material identification label and the waybill or the inspection certificate issued after delivery.