

DECLARATION OF PERFORMANCE		
NR C3007		
Rev. 4		
Unique identification code of the product type	S235JRH	
Intended use/es	Metal structures or composite metal and concrete structures	
Manufacturer (registered office)	Marcegaglia Poland Sp. z o.o. Ul. Kaliska 72, 46-320 Praszka - Poland	
Production Plant	Ligota Dolna Ul. Przemysłowa 1, 46-200 Kluczbork - Poland	
System (-s) of assessment and verification of the constancy of performance	2+	
Harmonised specification	EN 10219-1:2006	
Notified Body (-s)	RINA Service S.p.A. – Via Corsica, 12 – 16128 Genova - Italia 0474	
Certificates of Conformity for the control of the plant production have been issued for the following elements: <ul style="list-style-type: none"> initial inspection of the production plant and of the factory production control. surveillance, evaluation and regular audits of the factory production control. 		
DECLARED PERFORMANCE		
Principal features	Performance	Harmonised specification
Dimensional Tolerances	As per EN 10219-2:2006	EN 10219-1:2006
Elongation	As per Table 1	
Tensile strength		
Yield strength		
Impact strength		
Durability (depending on the protection method and/or thickness of the protective coating)	Possibility for hot-dip galvanizing by specifying option 1.4 at the ordering time	
Weldability (CEV)	0.35% max	
The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.		

Table 1 – Mechanical properties							
Steel grade		Minimum yield strength R _{eH}	Tensile strength R _m		Minimum elongation % ^(c)	Minimum impact energy	
Steel name	Steel number	[MPa]	[MPa]		Lo=5.65√So	KV in J ^(d)	
		Nominal thickness in mm					
		≤ 16	< 3	≥ 3 ≤ 40	≤ 40	Test temperature	impact energy
S235JRH^(a)	1.0039	235	360+510	360+510	24 ^(b)	20°	27
a. Impact properties are verified only when option 1.3 is specified in the Order. b. See below exceptions: <ul style="list-style-type: none"> <input type="checkbox"/> For thickness > 3 mm and D/T section sizes < 15 (round) and (B+H)/2T < 12,5 (square and rectangular) the minimum elongation is reduced by 2. <input type="checkbox"/> For thickness ≤ 3,0 mm the minimum value for elongation is 17% c. For thickness < 3,0 mm the percentage elongation may be reported for a length of 80 mm or 50 mm d. Impact test, when applicable or required, shall be carried out in accordance with EN10219-1. Impact test are not required for nominal thickness < 6 mm.							

Signed for and on behalf of Marcegaglia Poland Sp. z o.o.:


Filippo Nicoli
 Marcegaglia Poland Sp. z o.o. Director

Ligota Dolna, 29.10.2018

This declaration of performance is valid only in presence of the product identification label and delivery document or of the inspection certificate issued at the delivery.