

DECLARATION OF PERFORMANCE							
NR C3008	Rev. 4						
Unique identification code of the product type	S275J0H						
Intended use/es	Metal structures or composite metal and concrete structures						
Manufacturer (registered office)	Marcegaglia Poland Sp.zo.o.						
Production Plant	Ul. Kaliska 72, 46-320 Praszka - Poland Ligota Dolna Ul. Przemysłowa 1, 46-200 Kluczbork - Poland						
System (-s) of assessment and verification of the constancy of performance	2+						
Harmonised specification	EN 10219-1:2006						
Notified Body (-s)	RINA Service S.p.A. – Via Corsica, 12 – 16128 Genova - Italia 0474						

Certificates of Conformity for the control of the plant production have been issued for the following elements:

- initial inspection of the production plant and of the factory production control.
- surveillance, evaluation and regular audits of the factory production control.

DECLARED PERFORMANCE								
Principal features	Performance	Harmonised specification						
Dimensional Tolerances	As per EN 10219-2:2006							
Elongation								
Tensile strength	As per Toble 1							
Yield strength	As per Table 1							
Impact strength		EN 10219-1:2006						
Durability	Possibility for hot-dip							
(depending on the protection method and/or	galvanizing by specifying option							
thickness of the protective coating)	1.4 at the ordering time							
Weldability (CEV)	0.40% max							

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Ī		Table 1 – Mechanical properties						
	Steel	grade	Minimum yield strength R _{eH}	Tensile strength R _m		Minimum elongation % ^(c)	Minimum impact energy	
	Steel	Steel	[MPa]			Lo=5.65√So	KV in J ^(d)	
	name	number		Nominal	thickness in mm	Test	impact	
			≤ 16	< 3	≥ 3 ≤ 40	≤ 40	temperature	energy
Ī	S275J0H ^(a)	1.0149	275	430÷580	410÷560	20 ^(b)	0°	27

- a. Impact properties are verified only when option 1.3 is specified in the Order.
- b. For proportion D/T < 15 (round) and (B+H)/2T < 12,5 (square, rectangular) minimum is decreased by 2
- c. For thickness < 3,0 mm the percentage elongation may be reported for a length of 80 mm or 50 mm
- d. Impact test, when applicable or required, shall be carried out in accordance with EN10219-1. Impact test are not required for nominal thickness < 6 mm.

Signed for and on behalf of Marcegaglia Poland Sp. z o.o.:

Filippo Nicoli Marcegaglia Poland Sp. z o.o. Director

Ligota Dolna, 29.10.2018

This declaration of performance is valid only in presence of the product identification label and delivery document or of the inspection certificate issued at the delivery.