

DECLARATION OF PERFORMANCE							
NR C3008	Rev. 6						
Unique identification code of the product type	S275J0H						
Intended use/es	Metal structures or composite metal and concrete structures						
Manufacturer (registered office)	Marcegaglia Poland Sp.zo.o. UI. Kaliska 72, 46-320 Praszka - Poland						
Production Plant	Ligota Dolna UI. Przemysłowa 1, 46-200 Kluczbork - Poland						
System (-s) of assessment and verification of the constancy of performance	2+						
Harmonised specification	EN 10219-1:2006						
Notified Body (-s)	RINA Service S.p.A. – Via Corsica, 12 – 16128 Genova - Italia 0474						
UK Approved body and ID No	CARES - Pembroke House, 21 Pembroke Road Sevenoaks, Kent, TN13 1XR						
	1244						

Certificates of Conformity for the control of the plant production have been issued for the following elements:

- initial inspection of the production plant and of the factory production control.
- surveillance, evaluation and regular audits of the factory production control.

DECLARED PERFORMANCE

Principal features	Performance	Harmonised specification		
Dimensional Tolerances	As per EN 10219-2:2019			
Elongation				
Tensile strength	As par Table 1			
Yield strength	As per Table 1			
Impact strength		EN 10219-1:2006		
Durability	Possibility for hot-dip galvanizing			
(depending on the protection method and/or	by specifying option 1.4 at the			
thickness of the protective coating)	ordering time			
Weldability (CEV)	0.40% max			

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

This responsibility statement is issued in accordance with Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020, under the sole responsibility of the manufacturer identified above.

Table 1 – Mechanical properties										
Steel			Minimum elongation % ^(c)	Minimum impact energy						
Steel	Steel	[MPa]	[MPa]		Lo=5.65√So	KV in J ^(d)				
name	number	Nominal thickness in mm				Test	impact			
		≤16	< 3	≥ 3 ≤ 40	≤ 40	temperature	energy			
S275J0H ^(a)	1.0149	275	430÷580	410÷560	20 ^(b)	0°	27			

- a. Impact properties are verified only when option 1.3 is specified in the Order.
- b. For proportion D/T < 15 (round) and (B+H)/2T < 12,5 (square, rectangular) minimum is decreased by 2
- c. For thickness < 3,0 mm the percentage elongation may be reported for a length of 80 mm or 50 mm
- d. Impact test, when applicable or required, shall be carried out in accordance with EN10219-1. Impact test are not required for nominal thickness < 6 mm.

Signed for and on behalf of Marcegaglia Poland Sp. z o.o.:

Marcegaglia Poland Sp. z o.o. Director

Ligota Dolna, 18.01.2023

This declaration of performance is valid only in presence of the product identification label and delivery document or of the inspection certificate issued at the delivery.

Filippo Nicoli.