

DECLARATION OF PERFORMANCE									
NR C301	18 Rew. 5								
Unique identification code of the product type	S355J0								
Intended use/es	Metal structures or composite metal and concrete structures								
Manufacturer (registered office)	Marcegaglia Poland Sp. z o.o. ul. Kaliska 72, 46-320 Praszka - Poland								
Production Plant	Ligota Dolna UI. Przemysłowa 1, 46-200 Kluczbork - Poland								
System (-s) of assessment and verification of the constancy of performance	2+								
Harmonized specification	EN 10025-1:2004								
Notified Body (-s)	RINA Service S.p.A. – Via Corsica, 12 – 16128 Genova - Italia 0474								
UK Approved body and ID No	CARES - Pembroke House, 21 Pembroke Road Sevenoaks, Kent, TN13 1XR								
	1244								

Certificates of Conformity for the control of the plant production have been issued for the following elements:

- initial inspection of the production plant and of the factory production control.
- surveillance, evaluation and regular audits of the factory production control.

DECLARED PERFORMANCE							
Main Features	Performance	Harmonized Technical Specification					
Dimensional Tolerances	EN10051:2010						
Elongation		EN10025-1:2004					
Tensile strength	EN10025-2:2019						
Yield strength	EN10025-2.2019						
Impact strength							
Weldability (CEV)	0,45% max.						
Durability	Possibility for hot-dip galvanizing by specifying option 5 at the ordering time						

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

This responsibility statement is issued in accordance with Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020, under the sole responsibility of the manufacturer identified above.

TABLE 1 - MECHANICAL CHARACTERISTICS												
Mechanical properties for steel grades quality groups with impact strength values specified												
	ReH (a)	Rm ^(a) MPa ^(b)		Min. Percentage elongation after break % (a)						Impact strength KV		
STEEL GRADE Min				$Lo = 80 \text{ (mm)}$ $Lo = 5,65\sqrt{\text{So}}$							Temp.	Min energy (J)
					Nominal Thickness (mm)							
	≤ 16	< 3	≥ 3 ≤ 100	(a)	≤1	>1 ≤1,5	>1,5 ≤2	>2 ≤2,5	>2,5 <3	≥3 ≤40	> 6 ≤ 150	
S355J0	355	510 ÷ 680	470 ÷ 630	I	14	15	16	17	18	22	0	27
				t	12	13	14	15	16	20		
a) For sheets and strips ≥ 600 mm wide, these values relate to samples taken in a direction transverse (t) to the rolling direction. For all other products, the values for samples taken in parallel (I) to rolling direction are applied												

Signed for and on behalf of Marcegaglia Poland Sp. z o.o.:

Filippo Nicoli Marcegaglia Poland Sp. z o.o. Director

MPa = 1N/mm2

Ligota Dolna, 18.01.2023

This declaration of performance is valid only in presence of the product identification label and delivery document or of the inspection certificate issued at the delivery.

b)