

DECLARATION OF PERFORMANCE	
NR C3014	
Unique identification code of the product type	S275JR
Intended use/es	Konstrukcje metalowe lub konstrukcje złożone z metalu i betonu.
Manufacturer (registered office)	Marcegaglia Poland Sp. z o.o. ul. Kaliska 72, 46-320 Praszka
Production Plant	Ligota Dolna ul. Przemysłowa 1, 46-200 Kluczbork
System (-s) of assessment and verification of the constancy of performance	2+
Harmonized specification	EN 10025-1:2004
Notified Body (-s)	RINA Service S.p.A. – Via Corsica, 12 – 16128 Genova - Italia 0474

Certificates of Conformity for the control of the plant production have been issued for the following elements:

- initial inspection of the production plant and of the factory production control.
- surveillance, evaluation and regular audits of the factory production control.

DECLARED PERFORMANCE		
Main Features	Performance	Harmonized Technical Specification
Dimensional Tolerances	EN10051:2024	EN10025-1:2004
Elongation	EN10025-2:2019	
Tensile strength		
Yield strength		
Impact strength		
Weldability (CEV)	0,4% max.	
Durability	N.P.D. - possibility for hot-dip galvanizing by specifying option 5 at the ordering time	

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

TABLE 1 - MECHANICAL CHARACTERISTICS

Mechanical properties for steel grades quality groups with impact strength values specified

STEEL GRADE	ReH ^(a) MPa ^(b) Min	Rm ^(a) MPa ^(b)		Min. Percentage elongation after break % ^(a)								Impact strength KV ^(c)	
				Lo = 80 (mm)						Lo = 5,65√So	Temp. (°C)	Min energy (J)	
				Nominal Thickness (mm)									
	≤ 16	< 3	≥ 3 ≤ 100	(a)	≤1	>1 ≤1,5	>1,5 ≤2	>2 ≤2,5	>2,5 <3	≥3 ≤40	≥ 6 ≤ 150		
S275JR	275	430 + 580	410 ÷ 560	l	15	16	17	18	19	23	20	27	
				t	13	14	15	16	17	21			
a) For sheets and strips ≥ 600 mm wide, these values relate to samples taken in a direction transverse (t) to the rolling direction. For all other products, the values for samples taken in parallel (l) to rolling direction are applied													
b) MPa = 1N/mm2													

Signed for and on behalf of Marcegaglia Poland Sp. z o.o.:

Filippo Nicoli

Marcegaglia Poland Sp. z o.o. Director

Ligota Dolna, 13.10.2025

This declaration of performance is valid only in presence of the product identification label and delivery document or of the inspection certificate issued at the delivery.