

DECLARATION OF PERFORMANCE						
NR C3020	Rev. 2					
Unique identification code of the product type	S460MH					
Intended use/es	Metal structures or composite metal and concrete structures					
Manufacturer (registered office)	Marcegaglia Poland Sp.zo.o.					
	Ul. Kaliska 72, 46-320 Praszka - Poland					
Production Plant	Ligota Dolna					
	Ul. Przemysłowa 1, 46-200 Kluczbork - Poland					
System (-s) of assessment and verification of	21					
the constancy of performance	2+					
Harmonised standard	EN 10219-1:2006					
Notified Body (-ies)	RINA Service S.p.A. – Via Corsica, 12 – 16128 Genova - Italia					
	0474					

Certificates of Conformity for the control of the plant production have been issued for the following elements:

- initial inspection of the production plant and of the factory production control.
- surveillance, evaluation and regular audits of the factory production control.

DECLARED PERFORMANCE						
Principal features	Performance	Harmonised specification				
Dimensional Tolerances	As per EN 10219-2:2019	•				
Elongation						
Tensile strength	As nor Toble 1	EN 10219-1:2006				
Yield strength	As per Table 1					
Impact strength						
Durability	N.P.D possibility for hot-dip galvanizing					
	by specifying option 1.4 at the ordering					
	time					
Weldability (CEV)	0.46% max					

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

		Tal	ole 1 - Mechanical prope	rties		
Steel grade		Minimum yield strength R _{eH}	Tensile strength R _m	Minimum elongation %	Minimum impact energy	
Steel Steel number	[MPa]	[MPa]	Lo=5.65√So ^{(a)(b)}	KV in J ^{(c)(d)}		
	number	Nominal thickness in mm			Test	impact
		≤ 16	≤ 40	≤ 40	temperature	energy
S460MH	1.8849	460	530÷720	17	-20°	40

- a. For proportion D/T < 15 (round) and (B+H)/2T < 12,5 (square, rectangular) minimum is decreased by 2
- b. For thickness < 3,0 mm the percentage elongation may be reported for a length of 80 mm or 50 mm
- c. Impact test, when applicable or required, shall be carried out in accordance with EN10219-1. Impact test are not required for nominal thickness < 6 mm.
- d. Value is suitable for 27J in temperature -30°C

Signed for and on behalf of Marcegaglia Poland Sp. z o.o.:

Filippo Nicoli

Marcegaglia Poland Sp. z o.o. Director

Ligota Dolna, 13.10.2025

This declaration of performance is valid only in presence of the product identification label and delivery document or of the inspection certificate issued at the delivery.