

Certificate

Quality management system for Manufacturer of Materials acc. to Directive 2014/68/EU

Certificate no.: 01 202 IT/Q-24 0005.01

Name and address of the
certificate holder:

Marcegaglia Carbon Steel Spa
Via Bresciani 16
46040 Gazoldo Degli Ippoliti MN
Italy



MARCEGAGLIA
CARBON STEEL

Herewith we certify that the material manufacturer has established and applies a Quality Management System. The system was audited according to the European Directive 2014/68/EU, Annex I, point 4.3, with regard to the materials as listed in the scope of approval.

Test basis:

**QM System acc. to EN 764-5, Clause 4.2 and
AD 2000-Merkblatt W0**

Audit report no.:

01 202 IT/Q-24 0005

Scope:

**Manufacture of longitudinally welded steel tubes, see annex to
certificate: 01 202 IT/Q-24 0005, revision 1 from 05.11.2025**

Manufacturing plant:

see certificate holder

Validity:

The certificate is valid until 2028-01-09.

Cologne, 2025-12-08

Ines Krüger-Führ



TÜV Rheinland Industrie Service GmbH
Notified Body for Pressure Equipment, ID-No. 0035
Am Grauen Stein, D-51105 Cologne

E-108a

Certificato

Sistema di gestione della qualità fabbricanti di materiali secondo la direttiva 2014/68/UE

Numero del certificato: 01 202 IT/Q-24 0005.01

Nome e indirizzo del
titolare del certificato:

Marcegaglia Carbon Steel Spa
Via Bresciani 16
46040 Gazoldo Degli Ippoliti MN
Italia



MARCEGAGLIA
CARBON STEEL

Con il presente si certifica che il fabbricante di materiali ha introdotto e sta utilizzando un Sistema di assicurazione di qualità. Questo Sistema è stato verificato, tramite una investigazione specifica, essere in accordo a quanto previsto dalla direttiva 2014/68/UE, Allegato I, punto 4.3 con riferimento ai materiali menzionati nel campo d'applicazione.

Base di prova:

**Sistema di assicurazione di qualità secondo
EN 764-5, sezione 4.2 e AD 2000-Merkblatt W0**

Rapporto di prova n°:

01 202 IT/Q-24 0005

Campo di applicazione:

Fabbricazione di tubi di acciaio saldati longitudinalmente, vedi allegato del presente certificato: 01 202 IT/Q-24 0005, Revisione 1 del 05.11.2025

Sito di produzione:

vedi titolare del certificato

Validità:

Questo certificato è valido fino al 09.01.2028.

Colonia, 08.12.2025

Ines Krüger-Führ



TÜV Rheinland Industrie Service GmbH
Notified Body for Pressure Equipment, ID-No. 0035
Am Grauen Stein, D-51105 Cologne

E-108a

Letter of Confirmation

Uniformity of the Production of welded tubes

Transition from an inspection certificate 3.2 into an inspection certificate 3.1

Certificate no.: 01 202 IT/Q-24 0005-113

Name and address of the
certificate holder:

Marcegaglia Carbon Steel SpA
Via Bresciani 16
46040 Gazoldo Degli Ippoliti MN, Italy

The manufacturer has demonstrated with evidence of adequate statistical reliability, that the necessary requirements for materials mentioned below under scope, are met. The manufacturer is authorized to deliver the listed steel grades with an Inspection Certificate 3.1 instead of an inspection certificate 3.2. He is obliged to issue the inspection certificate 3.1 with the following note:

"The transition from an inspection certificate 3.2 into an inspection certificate 3.1 is made on the basis of the Letter of Confirmation "Uniformity of the Production of welded tubes - Transition from an inspection certificate 3.2 into an inspection certificate 3.1" issued by TÜV Rheinland Industrie Service GmbH on 08.12.2025."

Tested acc. to AD 2000:

AD 2000-Merkblatt W 4 para. 2.2 and DIN EN 10217-1, -2

Verification of:

Evidence of adequate statistical reliability for the transition from an inspection certificate 3.2 into an inspection certificate 3.1 for welded tubes

Scope:

Welded tubes with a wall thickness range of 1.5 – 9.0 mm from the material quality (s) P235TR2; P265TR2; P235GH and P265GH

Audit report no.:

01 202 IT/Q-24 0005

Manufacturing plant:

Marcegaglia Carbon Steel SpA
Via Bresciani 16
46040 Gazoldo Degli Ippoliti MN, Italy

Validity:

This letter of confirmation is valid until 09.01.2028

This letter of confirmation is only valid in conjunction with the valid certification according to AD 2000 W0:
Certificate number: 01 202 IT/Q-24 0005

Cologne, 08.12.2025

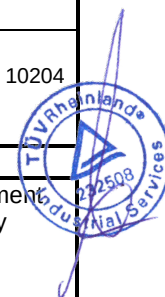
Z. R. S.
Head of the body
Certification Body for material manufacturer

TÜV Rheinland Industrie Service GmbH
Certification Body for material manufacturer
Am Grauen Stein, D-51105 Cologne



MS-0031560 E-113-E-Rev.01

Scope:		☒ Directive 2014/68/EU Annex I point 4.3				☐ EN 764-4				☒ AD 2000-Merkblatt W 0			
Certificate holder (Manufacturer of materials)					Manufacturing plant				Nationality		Page No.:	1	TÜV Rheinland Industrie Service GmbH
Company Name:		Marcegaglia Carbon Steel SpA			Marcegaglia Carbon Steel SpA			IT		of :	3		
Location:		Via Bresciani 16 46040 Gazoldo Degli Ippoliti MN Italy			Via Bresciani 16 46040 Gazoldo Degli Ippoliti MN Italy					Date:	05.11.2025		
										Rev.:	1		
Cur -	Materials-term Materials-No.	Material Specification	Delivery Cond.	Article Type of Product	Dimensions				Weight max		Technical Specifications Requirements Technical Regulations	Remarks	
					Thick- ness mm		Ø mm		1=t / 2=kg ↓	res ult			
					from	Up to	from	Up to					
1	2	3	4	5	6a	6b	7a	7b	8a	8b	9	10	
1. Materials according to harmonized European standards (hEN) and European Approval for Materials (EAM) acc. Directive 2014/68/EU The use of the materials according to Directive 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.													
1	P235TR2 (1.0255)	EN 10217-1	+N	Welded tube	1,50	9,0	33,4	219,1	1	1,2	EN 10217-1 EN 10021	Inspection Certificate 3.1 acc. EN 10204 is required.	
2	P235GH (1.0345)	EN 10217-2	+N	Welded tube	1,50	9,0	33,4	219,1	1	1,2	EN 10217-1 EN 10021	Inspection Certificate 3.1 acc. EN 10204 is required.	
3	P265TR2 (1.0259)	EN 10217-1	+N	Welded tube	1,50	9,0	33,4	219,1	1	1,2	EN 10217-1 EN 10021	Inspection Certificate 3.1 acc. EN 10204 is required.	
4	P265GH (1.0425)	EN 10217-2	+N	Welded tube	1,50	9,0	33,4	219,1	1	1,2	EN 10217-2 EN 10021	Inspection Certificate 3.1 acc. EN 10204 is required.	
Remarks		+AT = solution annealed +AR = as rolled +M = thermo mechanical treated +N = normalized or normalizing formed +NT = normalized and tempered +QT = quenched and tempered +S = soft annealed +SR = stress relieved a = PMA for the use in pressure equipment in Directive 2014/68/EU necessary											



Scope:		☒ Directive 2014/68/EU Annex I point 4.3				☐ EN 764-4				☒ AD 2000-Merkblatt W 0			
Certificate holder (Manufacturer of materials)					Manufacturing plant				Nationality		Page No.:	2	TÜV Rheinland Industrie Service GmbH
Company Name:		Marcegaglia Carbon Steel SpA			Marcegaglia Carbon Steel SpA			IT		of :	3		
Location:		Via Bresciani 16 46040 Gazoldo Degli Ippoliti MN Italy			Via Bresciani 16 46040 Gazoldo Degli Ippoliti MN Italy					Date:	05.11.2025		
										Rev.:	1		
Cur -	Materials-term Materials-No.	Material Specification	Delivery Cond.	Article Type of Product	Dimensions				Weight max		Technical Specifications Requirements Technical Regulations	Remarks	
					Thick- ness mm		Ø mm		1=t / 2=kg ↓	res ult			
					from	Up to	from	Up to					
1	2	3	4	5	6a	6b	7a	7b	8a	8b	9	10	

2. Materials according to the AD 2000-Code

The use of the materials according to DGR 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.

1	P235TR2 (1.0254)	EN 10217-1	+N	Welded tube	1,50	9,0	33,4	219,1	1	1,2	AD-2000 W4	The transition from an inspection certificate 3.2 into an inspection certificate 3.1 is made on the basis of the Letter of Confirmation
2	P235GH (1.0345)	EN 10217-2	+N	Welded tube	1,50	9,0	33,4	219,1	1	1,2	AD-2000 W4	The transition from an inspection certificate 3.2 into an inspection certificate 3.1 is made on the basis of the Letter of Confirmation
3	P265TR2 (1.0259)	EN 10217-1	+N	Welded tube	1,50	9,0	33,4	219,1	1	1,2	AD-2000 W4	The transition from an inspection certificate 3.2 into an inspection certificate 3.1 is made on the basis of the Letter of Confirmation
4	P265GH (1.0425)	EN 10217-2	+N	Welded tube	1,50	9,0	33,4	219,1	1	1,2	AD-2000 W4	The transition from an inspection certificate 3.2 into an inspection certificate 3.1 is made on the basis of the Letter of Confirmation

Remarks	+AT = solution annealed +AR = as rolled +M = thermo mechanical treated +N = normalized or normalizing formed +NT = normalized and tempered +QT = quenched and tempered +S = soft annealed +SR = stress relieved a = PMA for the use in pressure equipment in Directive 2014/68/EU necessary
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Scope:		☒ Directive 2014/68/EU Annex I point 4.3				☐ EN 764-4				☒ AD 2000-Merkblatt W 0			
Certificate holder (Manufacturer of materials)					Manufacturing plant				Nationality		Page No.:	3	TÜV Rheinland Industrie Service GmbH
Company Name:		Marcegaglia Carbon Steel SpA			Marcegaglia Carbon Steel SpA			IT		of :	3		
Location:		Via Bresciani 16 46040 Gazoldo Degli Ippoliti MN Italy			Via Bresciani 16 46040 Gazoldo Degli Ippoliti MN Italy					Date:	05.11.2025		
Rev.:											1		

Cur -	Materials-term Materials-No.	Material Specification	Delivery Cond.	Article Type of Product	Dimensions				Weight max		Technical Specifications Requirements Technical Regulations	Remarks
					Thick- ness mm		Ø mm		1=t / 2=kg ↓ res ult			
					from	Up to	from	Up to				
1	2	3	4	5	6a	6b	7a	7b	8a	8b	9	10
3. Materials according to other standards The use of the materials according to DGR 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.												
1	P235TR1 (1.0254)	EN 10217-1	+N	Welded tube	1,50	9,0	33,4	219,1	1	1,2	EN 10217-1 EN 10021	a
2	P265TR1 (1.0258)	EN 10217-1	+N	Welded tube	1,50	9,0	33,4	219,1	1	1,2	EN 10217-1 EN 10021	a

Remarks	+AT = solution annealed	+NT = normalized and tempered	a = PMA for the use in pressure equipment in Directive 2014/68/EU necessary
	+AR = as rolled	+QT = quenched and tempered	
	+M = thermo mechanical treated	+S = soft annealed	
	+N = normalized or normalizing formed	+SR = stress relieved	